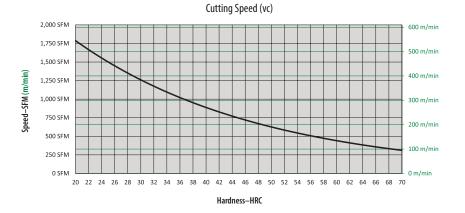




## GEM-8<sup>™</sup> is a next generation aluminum oxide and titanium ceramic composite with increased tool life and a high degree of predictability.

**GEM-8<sup>™</sup>** is recommended for continuous turning of roll materials, gray and nodular cast irons, and hardened steel. Higher strength provides superior edge integrity, making this grade suitable for machining high-strength, high-hardness materials compared to cold-pressed and sintered Al<sub>2</sub>O<sub>3</sub> (white) ceramics.

**GEM-8<sup>™</sup>** shows improved wear resistance, which results in up to 25% longer tool life, and has also been proven to have 50% higher speed capabilities over other Al<sub>2</sub>O<sub>3</sub>+TiC composite ceramics.



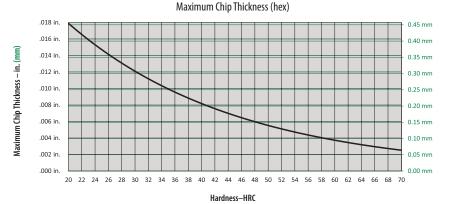


Maximum Chip Thickness (hex)



Cutting Speed (vc) 2.500 SFM 700 m/min 2,000 SFM 600 m/min 500 m/min Speed–SFM (m/min) 1,500 SFM 400 m/min 1,000 SFM 300 m/min 200 m/min 500 SFM 100 m/min 0 SFM 0 m/min 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 Hardness-HRC







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